



The supplier shall implement a Quality Management System as ISO 9001 or EN 9100 to satisfy the following clauses :

1 – The supplier with quality assurance is responsible to carry out all necessary tests in order to check and certify the conformity of the materials with the applicable conditions. The supplier must keep all the records of these tests during 10 years except contrary specifications.

2 – The supplier must ensure that the tools used for measurement and tests are checked and calibrated.

3 - If special processes are used (see table 1) (thermal or surface treatments, soldering, etc ...) those must be qualified and the staff working on these processes must be authorized. This qualification must be followed and recorded.

Table 1: List of special processes

Special processes
Machining of composites
Electro-erosion machining
Metal thermal treatment
Surface treatment of Metal
Metal coating
Paints
Silicon mould
Non structural crimping of ball bearings or caps
Sealing of ball bearings or caps
Non structural rivet
Soldering
Gluing
Partial paints
Partial alodine treatment
Partial Chromium plating
Application of mastic
Application PR joint

4 - In the case the supplier manufactures a product with NSE specifications, the product design must be approved by NSE. Any later modification must be submitted to NSE approval.

5 – Since all supplies are qualified (controlled process or BOM), the supplier must advise NSE of any process modification.

6 – The supplier is entirely responsible for the quality of the services ordered, whether it is carried out at his premises or subcontracted. The supplier has to ensure the compliance of his services with the specifications ordered, its annexes, and as considered as state of art.

He must attest to the conformity of his services and be able to prove it throughout product realization and distribution to the representatives of NSE.

The supplier must deliver the equipment with the evidence specified in the order (eg Declaration of Conformity, Raw Material Certificate, Certificate of Airworthiness, Test Report, etc...).

7 – The supplier should implement suitable means to ensure the traceability of the product from its raw material to final product, throughout product realization and distribution. The evidence of traceability must be available to NSE representatives.



GENERAL QUALITY CONDITIONS

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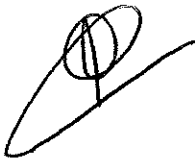
8 - In case of non-conformity, the supplier must submit a concession request to NSE Quality Department for approval. Delivery is permitted only after NSE written approval.

9 - Our partners, suppliers and sub-contractors shall record, keep and archive any document issued to ensure Quality related to the services that are under their responsibility up to the final conformity documents and this under acceptable conditions for NSE.

10 - The supplier is responsible to ensure that any 2nd tier suppliers comply with these clauses and will advise, in writing, NSE of this 2nd tier sub-contracting .

11 - During audits or tests, the supplier shall ensure that NSE representatives and, where appropriate, representatives of its customers or Official Authorities have free access to facilities and to documentation issued from the services ordered.

12 - In case of ESD (Electro Static discharge) sensitive equipment. The supplier is responsible for the transport conditions in order to ensure the integrity of the materials.

02	01/12/2016	 D. FOURNES	LM. BOURCIER
Issue	Date	Purchasing Director	Quality Director